

Work Order ID 58371-1 *split*

May 4, 2010 3:16:59 PM

Page 1

Item ID: D2013-4

Accept

Revision ID:

Item Name: Mirror Bracket RH, 212

Start Date: 04/05/2010 Start Qty: 6.00

Required Date: 13/05/2010 Req'd Qty: 6.00

Reference:

Approvals:

Process Plan: *BS*

Date: *10-5-04* Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2013

Rev C

100

0.00



Brake NC

NC BRAKE

Memo

0.00

Brake NC

1-Punch as per template D2013-T3 and Dwg D2013 *→ SD 10/05/12*
2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545
3-Bend (1) tube as per Dwg D2013 using Jig DT8201
Identify as D2013-3.
4-Deburr as required

⇒ m-k 10/05/18

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

S 10/05/18

(20)

→ 4

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Item ID: D2013-4

Revision ID:

Accept



Item Name: Mirror Bracket RH, 212

Setup Start



Start Date: 04/05/2010 Start Qty: 6.00

Stop



Required Date: 13/05/2010 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:



Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



Packaging

Identify as per dwg & Stock Location: W/O

0.00

Memo

58372

0.00

EL 10-5-18

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/18 J
pl 10-5-18
①

Picklist Print

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Work Order ID: 58371

Parent Item: D2013-4

Parent Item Name: Mirror Bracket RH, 212

Comments: IPP Rev:A New Issue 05-11-01 JLM

Start Date: 04/05/2010

Required Date: 13/05/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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M304TR0.750W.049

Purchased

No

100

f

303.4562

1.9473

304 RD Tube .750 x .049W

Location

Loc Qty

Loc Code

MAT

275.5927

108498

0

114482

275.5927

MAT017

27.8635

109314

9.33

110113

5.29

112800

13.2435

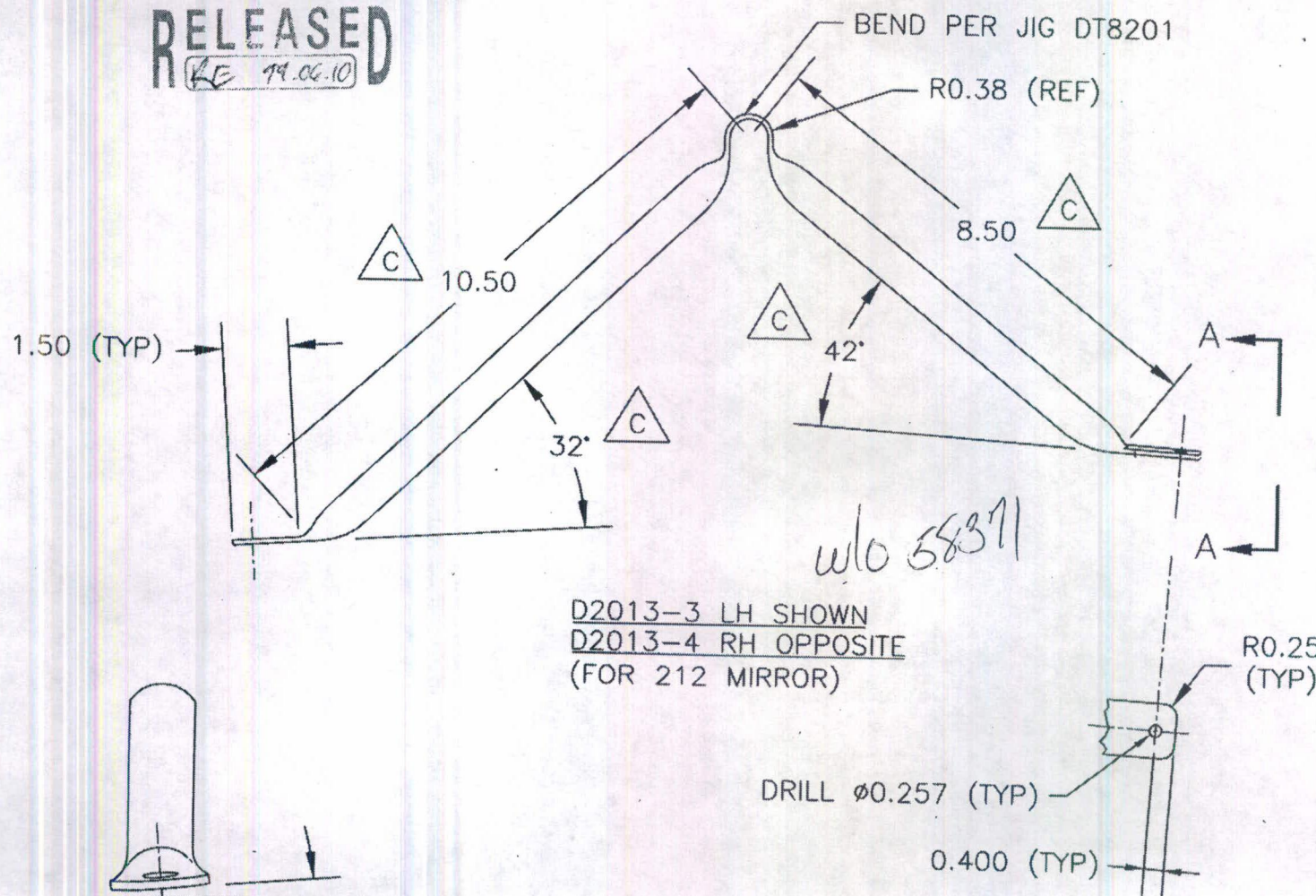
15 83 10/05/12 (6)

RELEASED
RE 79.06.10

DART



DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	RF	DRAWING NO. D2013
DATE	99.06.07			TITLE MIRROR BRACKET
				REV. C
				SHEET 2 OF 3
				SCALE
				NTS



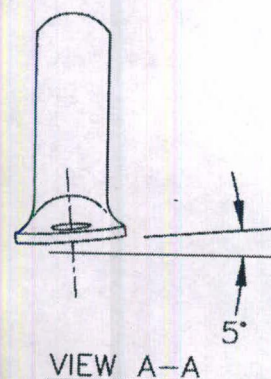
D2013-3 LH SHOWN
D2013-4 RH OPPOSITE
(FOR 212 MIRROR)

DRILL $\phi 0.257$ (TYP)

0.400 (TYP)

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL



VIEW A-A

